



June 13, 2016

## LT Engine Mount Adapters



LT4 engine photo for illustration purposes only, engine is not included in Mount Adapter kit.

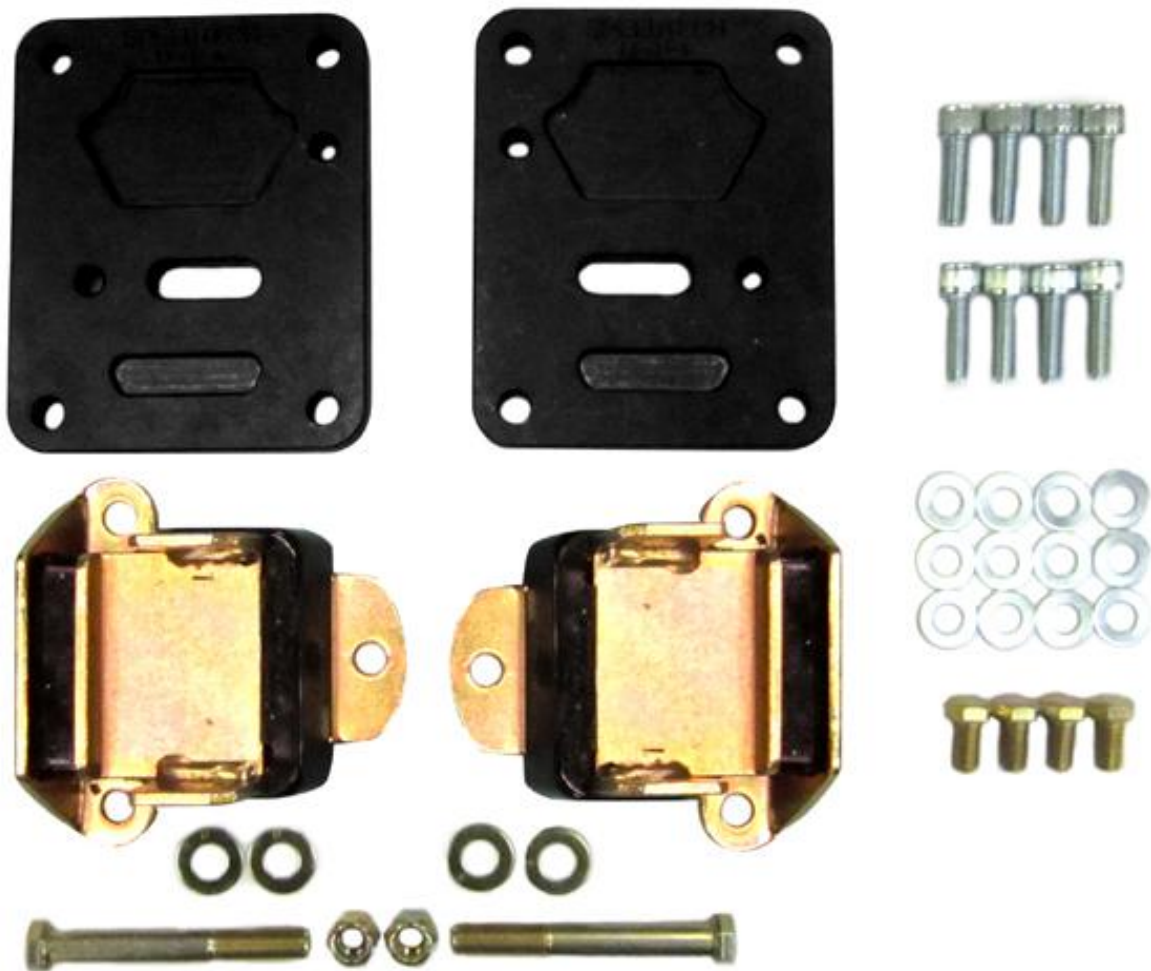
## **Installation Instructions**

Thank you for purchasing your new Speedtech LT1/ LT4 billet engine mount kit. Installing this product will require the removal of your engine. Take all necessary precautions whenever doing this type of work and use safe and sturdy jack stands to support the vehicle whenever it is off the ground. Be sure to take all other safety precautions required to do the job correctly.

The following instructions are intended for professional installers and are guidelines only. Speedtech Performance assumes NO responsibility for the installation of any of its products. All products are intended for off road use only and must be installed only by qualified professionals.

## Parts List

1. (2) Billet Block Mount Adapter Plates
2. (8) Socket Head Bolts
3. (2) Polyurethane Engine Mounts
4. (4) 3/8x1" Grade 8 Bolts
5. (12) 3/8" Flat Washers
6. (2) 3/8"x4 Grade 8 Engine mount to stand bolts
7. (2) Grade 8 Nylock nuts and 3/8" washers

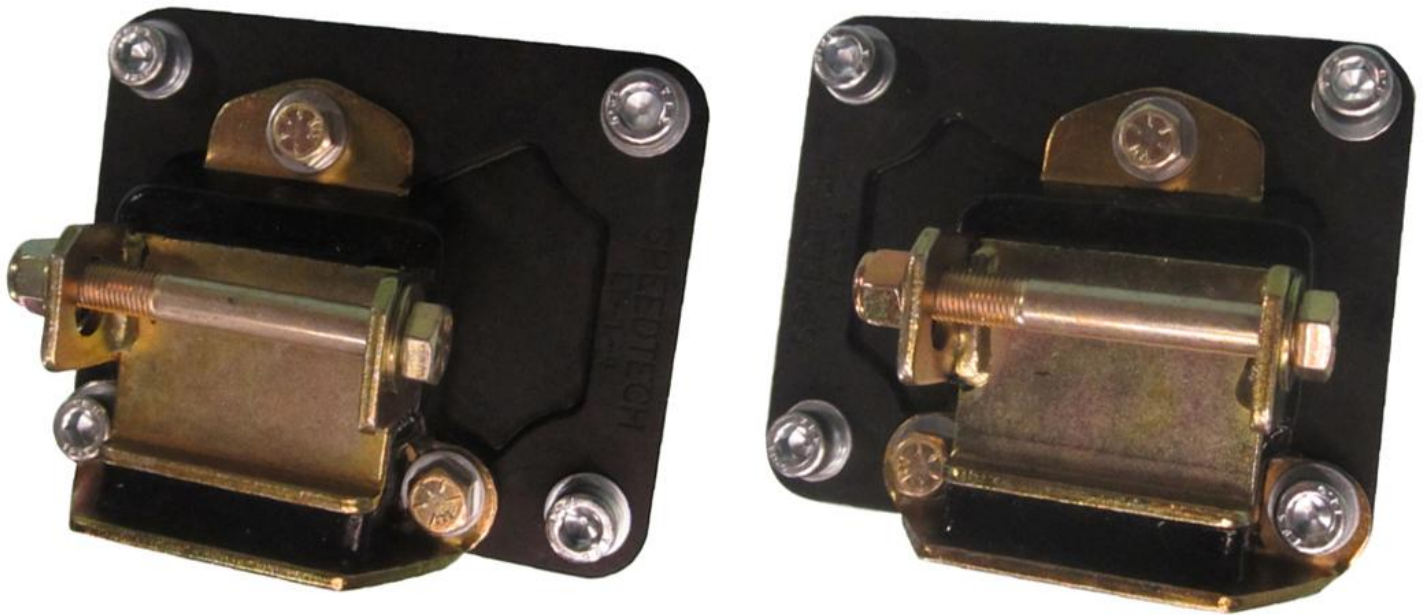


**Note-** Engine mounts are mounted to the plate "Upside down" with one bolt on top and two at the bottom, see below. Adapter Plates are universal and can be mounted on either side.

Billet adapter plates can also be rotated on a vertical axis to move the location of the poly mount 1.25", giving you two options for engine location within the frame. Photo below shows the two different configurations.

**Socket Head Bolts-** Will attach the adapter plate to the block on all four corners. Note one bolt is also used to bolt down the engine mount. Apply Blue Loctite to the threads and torque bolts through adapter plate into the block to 37 ft lbs.

**Hex Head Bolts-** Will attach the motor mount to the adapter plate in the top location and the inward hole on the bottom of the mount. See below. Use BLUE Loctite and torque these bolts to 25 lbs. Long 3/8" bolts will go through engine mounts and frame stands. Torque bolts and Nylock nuts to 35 lbs.



**Speedtech Performance USA LLC**  
3884 S. River Rd. Bldg A  
St. George, UT 84790  
(435)-628-4300  
[www.speedtechperformance.com](http://www.speedtechperformance.com)

## **1. Terms and Conditions of Sale**

1. Effective January, 2008, supersedes all previous policy statements. Policies are subject to change without notice. Speed tech performance Ltd. is not responsible for printing errors.
2. Speedtech Performance USA LLC. does not endorse, nor recommend modification of vehicles for use on public highways, since warranty or government regulations may be violated. As an express condition of sale of any performance part, the buyer acknowledges and agrees to use the performance parts for the modification of vehicles in sanctioned OFF-ROAD competitive events and show purposes only. Customers should exercise their discretion on matters with regards to the purchase and installation of these products.
3. Speedtech Performance USA LLC. does not ensure the legal use of these products. We do not guarantee the fitment of these products for anything other than their intended application nor do we assume any responsibilities what so ever for the misuse or losses incurred by the use of any of these components. While every effort is made to provide technical information and assistance, we have no control over owner installation, modification, and unusual stress that performance parts are subject to.
4. The customer acknowledges that Speedtech Performance USA LLC. and its employees are not responsible for any mechanical failures due to the use of parts sold, supplied or installed not for their intended application. Speedtech Performance USA LLC will not be held liable for any damages which are incurred directly or indirectly on the vehicles or operators or passengers of the vehicle.
5. Please consult your sales agent and/or technician prior to purchase of any of Speedtech Performance USA LLC products to ensure proper fit. The buyer assumes all responsibilities for determining the suitability of the product. All aftermarket products should always be installed by professionals only.

## **2. How to File a Warranty Claim:**

1. Speed tech Performance Ltd. Warrants its products against materials and workmanship failure for the term of 12 months (1 year) from the date of purchase and only up to the amount paid with proof of purchase.
2. Seller's liability shall be limited to repairing or replacing, at its option, any defective product which is returned, freight prepaid to Seller, according to the Merchandise Return Procedure set forth in Section 3-B below. Buyer shall bear all responsibility for shipping charges and risk of loss or damage during transit to Seller. Products which have been subjected to abuse, misuse, alteration, neglect or unauthorized repair or installation, as determined solely by Seller, are not covered by this warranty. Any alterations, addition, improvements or attachments to the product(s) not authorized in writing by the Seller shall be deemed to be a waiver of this warranty by Buyer and shall render this warranty null and void. Seller shall return repaired or replaced product(s) to Buyer, at its expense via regular ground service in the U.S. Shipping charges by all other methods and to all other destinations shall be borne by Buyer.
3. As per section 3-B below, all shipments MUST be prepaid, include the original invoice and show the RGA on the outside of the package, otherwise it will be refused. Please include a brief explanation letter in order to expedite the warranty analysis process.

### **This Warranty *DOES NOT* Cover-**

- Removal, installation, shipment and insurance costs
- Improper installation or maintenance
- Alterations on the original design or unauthorized repairs.
- Normal wear and tear
- Misuse or abuse, negligence
- Damage to related components
- Costs incurred due to down time of vehicle

## **3. Merchandise General Return Procedure:**

**A.** If you purchased your Speedtech Performance USA LLC product from us or from an authorized dealer, you are covered by the terms of our general product return policy. All claims however, must be submitted directly to Speedtech Performance USA LLC. The answer to ALL of the following questions should be YES before contacting our Customer Service Department.

1. Is the part appropriate to your application?
2. Did you carefully and thoroughly read the instructions provided along with the part?
3. Do you have the proof of purchase?
4. Are you the original purchaser?
5. Is the part unmodified and clean?
6. Is the return date within 3 months from the purchase date?
7. Is the reason for return a legitimate product defect?

If all answers are yes, please do the following:

### **B.** Call our customer service representatives at 1-435-628-4300.

- Provide the invoice number, date of purchase and reason for return
- You will be assigned a Returned Goods Authorization Number (RGA) valid for 30 days. The package you return must show the RGA on the outside of the package, include a copy of the original invoice and be shipped prepaid to our facility. The part has to be in its original packaging materials and be in a resellable condition. ***For parts presenting signs of installation and/ or use, only warranty claims will be accepted.***
- Ship to seller, *freight pre-paid* and insured for replacement cost in original packaging.
- Replacement or repair decision will be made when merchandise is received by seller. No advance replacement is available.
- A Restocking fee may be applied.

All warranties implied by law are limited in duration of this warranty. You have specific rights that may vary from state to state or Province to Province. By purchasing any of the products that are manufactured by speed tech performance you agree to any and all of the above terms and conditions. **Copyright © Speedtech Performance USA LLC**